

Mipa 2-Komponenten Klarlack-Spray is a fast drying, brilliant gloss clearcoat for the clear over base coating with an excellent flow. Highly resistant against all kinds of weathering, as well as chemical and mechanical strain. Fuel resistant!



**Substrate:**

2-layer basecoats  
Must be clean, free from oil, grease, and fat.  
Fully cured old paint



**Pretreatment / Cleansing:**

Pre-cleansing with Mipa Silikonentferner

**Characteristics:**

High UV-protection, non-yellowing, lightfast  
High resistance against weathering  
Excellent flow and surface finish  
Safe and clean transfer of the hardener  
Very high resistance against chemical and mechanical strain  
Scratch and Fuel resistant!

**Colour /  
Grade of Gloss:** Colourless  
High gloss

**Preparation:**



Shake can vigorously until the mixing balls move freely!



Prior to coating, remove the red button from the safety cap, turn the spray can 180° and attach to the pin on the base of the aerosol.



Place the spray can upside down on a solid surface.  
Press red button with the ball of your hand until a stop is reached.



Shake can vigorously to mix the contents!

**Application:**



Spray to test - Spraying distance approx. 25 cm  
2 - 3 coats, dry film thickness 40 - 50 µm.

**Flash-off:**



5 min. between each coating

**After use:**



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

**Drying Times:**



<b>Drying:</b>	<b>Dust dry</b>	10 - 15 min. / 20°C
	<b>Set to touch:</b>	4 h / 20°C
	<b>Fully cured:</b>	24 h / 20°C

**Pot-Life:** 5 - 6 h.

**Processing**

**Conditions:** From +10°C and up to 80% relative air humidity.

**Storage:**

In tightly closed original containers at least 12 - 18 months shelf life

**VOC-  
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 840 g/l VOC [ 7.01 lbs/gal]

**Safety  
Information:**

Read the corresponding Material Safety Data Sheet