

## Mipa 2-Komponenten Klarlack - Spray Product Information

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Mipa 2-Komponenten Klarlack-Spray is a fast drying, brilliant gloss clearcoat for the clear over base coating with an excellent flow. Highly resistant against all kinds of weathering, as well as chemical and mechanical strain. Fuel reistant!

mipo KKSIPIBO		Substrate: 2-layer basecoats Must be clean, free from oil, grease, and fat. Fully cured old paint Pretreatment / Cleansing: Pre-cleansing with Mipa Silikonentferner Characteristics: High UV-protection, non-yellowing, lightfast High resistance against weathering Excellent flow and surface finish Safe and clean transfer of the hardener Very high resistance against chemical and mechanical strain Scratch and Fuel resistant!
Colour / Grade of Gloss:		Colourless High gloss
Preparation:		Shake can vigorously until the mixing balls move freely!
		Prior to coating, remove the red button from the safety cap, turn the spray can 180° and attach to the pin on the base of the aerosol.
		Place the spray can upside down on a solid surface. Press red button with the ball of your hand until a stop is reached.
		Shake can vigorously to mix the contents!
Application:		Spray to test - Spraying distance approx. 25 cm 2 - 3 coats, dry film thickness 40 - 50 μm.
Flash-off:	$\left  \begin{array}{c} \left\langle \uparrow \right\rangle \uparrow \right\rangle \\ \hline \end{array} \right\rangle$	5 min. between each coating
After use:		Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.
Drying Times:		
Drying:		Dust dry 10 - 15 min. / 20°C   Set to touch: 4 h / 20°C   Fully cured: 24 h / 20°C
Pot-Life:		5 - 6 h.
Processing Conditions:		From +10℃ and up to 80% relative air humidity.
Storage:		In tightly closed original containers at least 12 - 18 months shelf life
VOC- Regulation:		EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 840 g/l VOC [ 7.01 lbs/gal]
Safety Information:		Read the corresponding Material Safety Data Sheet

The data sheet sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee. MIPA AG - Am Oberen Moos 1 - D-84051 Essenbach - Tel: +49 (0) 8703 / 922-0 - Fax: +49 (0) 8703 / 922-100 E-Mail: mipa@mipa-paints.com - www.mipa-paints.com