

Technical Information

August 2008

FOR PROFESSIONAL USE ONLY

ACCELERATOR

PRODUCT DESCRIPTION

Accelerates bonding in products based on acrylic resin. Designed for two-component polyurethane systems. Quickens drying time by 50 % compared to products not containing accelerator. Can be used with FAST hardening agents, and also in spray booths, up to 60°C.

Color:clear.

PROPERTIES

- quickens bonding time by 50%, depending on conditions
- increases fluidity
- retains gloss finish even under high temperatures (to 60°C)
- easy to use

STOSOWANIE

Especially recommended for:

- VHS MASTER **C2007** clear acrylic lacquer
- VHS INTER TROTON **IT07** clear acrylic lacquer
- VHS ECO-LINE **PINUS** clear acrylic lacquer
- HS MASTER clear acrylic lacquer

Can be used with standard system (STANDARD hardening agent) or fast system (FAST hardening agent)

Can be used with:

- INTER TROTON Scratch Resistant 50 clear acrylic lacquer
- INTER TROTON Scratch Resistant 72/35 clear acrylic lacquer
- MS INTER TROTON CT 50 clear acrylic lacquer
- MS INTER TROTON LM 72 clear acrylic lacquer
- MS INTER TROTON LM 80 clear acrylic lacquer
- MS INTER TROTON LM 80G clear acrylic lacquer
- MS INTER TROTON Diamant clear acrylic lacquer

Proportioning:

1-2% of finished product mixture. For 150 ml of mixture, add 1.5 – 3.0 ml of accelerator.

Caution: Do not exceed recommended proportions of accelerator!

Increasing the amount of accelerator beyond the recommended proportion will not decrease drying time, but it may damage the finish.

Finished Product Mixture	Recommended Amount of Accelerator (1%)	Maximum Amount of Accelerator (2%)
100 ml	1 ml	2 ml
150 ml	1.5 ml	3 ml
300 ml	3 ml	6 ml
450 ml	4.5 ml	9 ml
600 ml	6 ml	12 ml

Spray Adhesion:

If recommended proportioning is followed, spray adhesion is not affected.

Application Time:

Adding accelerator reduces the amount of time during which the product can be applied by 30 – 50%, depending on conditions. **Apply immediately after mixing!**

Caution: This technical sheet gives directions for use with TROTON lacquer products. Specific information on these products is to be found in the technical sheets for those products.

CAUTION

For your safety, always act in accordance with the information contained in the technical operation sheet for dangerous substances.

STORAGE

Store product in a cool, dry place. Keep away from fire, high temperatures, and direct sunlight.

WARRANTY

ACCELERATOR - 12 months from date of production.

Wszystkie informacje opierają się na skrupulatnych badaniach laboratoryjnych i długoletnim doświadczeniu. Ugruntowana pozycja na rynku nie zwalnia nas z ciągłej kontroli jakości naszych produktów. Jednak nie ponosimy odpowiedzialności za końcowe efekty przy niewłaściwym przechowywaniu lub użytkowaniu naszych wyrobów oraz za pracę niezgodną ze sztuką dobrego rzemiosła.

TROTON sp. z o.o. Ząbrowo.