

## Product Information

1K-Acrylic clear coat designed to give good protection to ultra-violet light. Recommended as overcoat for two coat paintings. Good resistance to weathering as well as good performance against petroleum by temporary exposure.  
Consumption: 6 - 8 m<sup>2</sup>/l.

Colour shade	colourless			
Mixing ratio				
Hardener				
Thinners				
Spraying viscosity 20° C	ready for spraying			
Application	spraying pressure	spraying nozzle	spraying operations	
Spray gun - Air /Flowjar	4 - 5 bar	1.5 mm	2 - 3	
Airless / Airmix	120 - 150 bar	0.28 mm	2 - 3	
Pot life				
Coat thickness / dry film	30 - 40 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
	Object temp. 20° C	30 - 40 min.	4 h	24 h
	Object temp. 60° C	10 - 15 min.	30 - 60 min.	after cooling
Special Recommendations	We advise <b>against</b> using this product for "clear-over-base" applications on water-borne base paints.			

Storage stability: at least 3 years if stored in tightly closed original containers.

Marking

VbF Hazardous materials ordinance

Mipa 1K-Klarlack

A I light inflammable, Xn dangerous to health  
contains xylene

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!